

Date: Wednesday, 12/12/2007 3:50:12 PM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 36310
 Estimate Number : 13096
 P.O. Number :
 This Issue : 12/12/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run :

Drawing Name : MOUNTING LUG U/R
 Part Number : D37151
 Drawing Number : D3715 U/R
 Project Number : N/A
 Drawing Revision : U/R
 Material :
 Due Date : 12/14/2007

PROTOTYPE

Qty: 1 Um: Each

FOR ENGINEERING USE ONLY

Written By :
 Checked & Approved By :
 Comment : Est Rev:A 07-12-12 new issue DD

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 M6061T6B1000X04000 12000 6061-T6 Bar 1.0" x 4.0"



Comment: Qty.: 0.1344 f(s)/Unit Total : 0.1344 f(s)
 6061-T6 Bar 1.00" x 4.0"
 Material: 6061-T6 alum plate 1.00" thick
 Batch: 12873 B 07-12-13

**CERTIFICATE OF CONFORMITY
 REQUIRED**

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3715

Dwg Rev: PREL.

Prog Rev: PRE L.

B 07-12-13

①

2-Deburr if necessary

B 07-12-13

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 07-12-13



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



**ENGINEERING
 APPROVAL**



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

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Drawing Name: MOUNTING LUG U/R

Job Number: 36310

Part Number: D37151

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



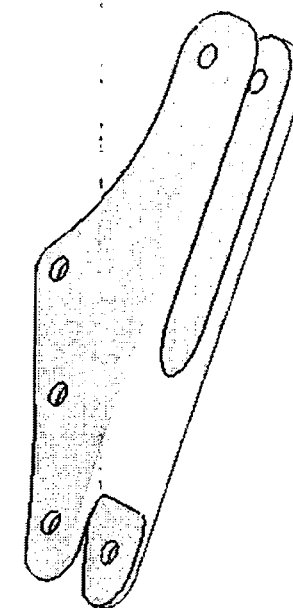
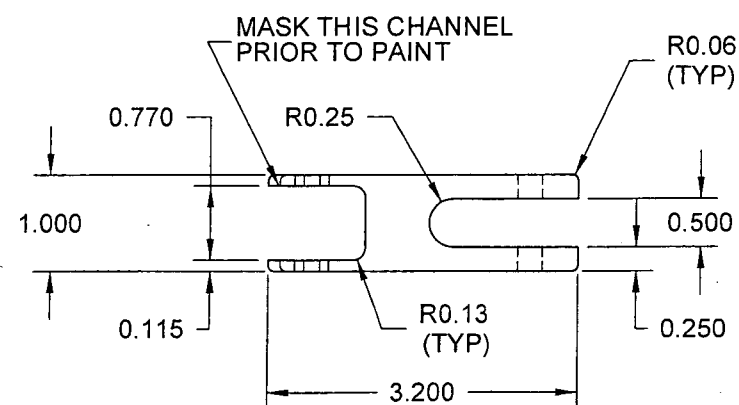
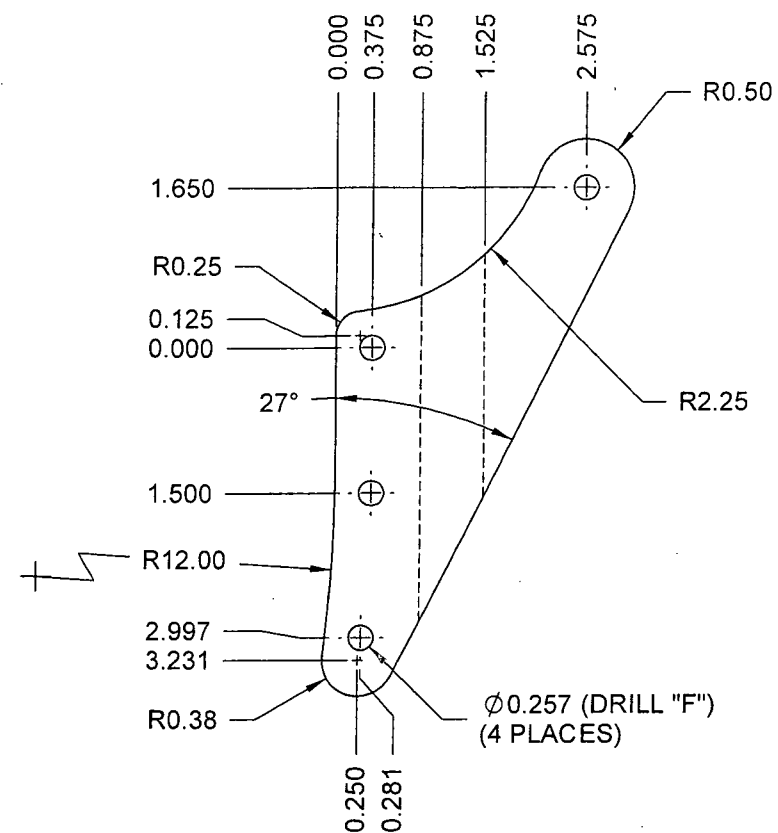
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08-03-15

00236



PRELIMINARY ISSUE
07.12.12 J/N 00236A

D3715-1 MOUNTING LUG

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3715-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.40 lbs

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | MB | 07.12.10 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3715 | SHEET 1 OF 1 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | MOUNTING LUG | 1:2 |
| DATE | 07.12.10 | COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

